

SHEET METAL TOOLS



MARVEL AIR TOOL OIL

MARVEL brand oil - especially engineered for care of piston-type and rotary air tools. Prevents rust formation while providing lubrication for longer tool life and smoother operation. Keeps your air tools in top shape. A "must" for all air tools. 4 oz. bottle with spout.P/N 12-00872



MICRO-STOP COUNTERSINK CAGES & NYLON FOOT PIECE

2 Models available-one with NEEDLE bearing and one with BRONZE bushings. .001" increment depth adjustment. Positive adjustment lock. 1/4" dia. shank. 9/32" shaft travel. 9/16" cutter capacity. For 1/4-28 threaded cutters. Comes with "NO-MAR" foot piece. Rated at 3,000 RPM. Made in USA. With Bronze Bushings P/N 12-01412 With Needle Bearings P/N 12-00940



SQUEEZER SET MIX

6 piece set of the most commonly used squeezer sets shown above: 3/32" & 1/8" cup sets; 1/8" modified cup set; 1/8" & 1/4" flush sets; & 1/16" by 3/8" dia. flush set; plus #4510 organizer block. P/N 12-00882



90° ANGLE DRILL KIT

This angle drill kit includes a drill attachment with quality ball bearing construction for long life. Kit includes 12 threaded drills in assorted sizes and lengths, a mini 3-jaw chuck with 1/16" to 1/4" diameter capacity, and a molded storage case. Made in the U.S.A.

Drill Sizes: 1 ea. #2140 #40 stubby 1 ea. #2130 #30 stubby
2 ea. #3140 #40 short 2 ea. #3130 #30 short
1 ea. #3127 #27 short 1 ea. #3121 #21 short
1 ea. #3112 #12 short 1 ea. #3114 #1/4" short
1 ea. #4140 #40 long 1 ea. #4130 #30 long
1 ea. #20379 Mini 3-jaw chuck
P/N 12-00883



STOP COUNTERSINK CUTTERS - 100°

• Made in the U.S.A. • High Speed Steel • 1/4" -28 Threaded Shanks • 100° 3-Flute Precision Ground • For Use in Micro-Stop Countersink Units • 8 Sizes Available

Pilot Size	Decimal Equiv.	Body Dia.	Part No.	Price
#40 (3/32" rivet)	.0980"	3/8"	12-00879	.
#40 (3/32" rivet)	.0980"	1/2"	12-00942	.
#30 (1/8" rivet)	.1285"	3/8"	12-00880	.
#30 (1/8" rivet)	.1285"	1/2"	12-03331	.
#27 (#6 screw)	.1440"	1/2"	12-00943	.
#20 (#8 screw)	.1610"	1/2"	12-00881	.
#12 (#10 screw)	.1890"	1/2"	12-00944	.
5/32" (5/32" rivet)	.1560"	1/2"	12-00945	.
3/16" (3/16" rivet)	.1875"	1/2"	12-00946	.
1/4" (1/4" rivet)	.2500"	1/2"	12-00947	.



ECONOMY COUNTERSINK CUTTERS 100°

Economy High Speed Steel 3/8" and 1/2" dia in 8 different sizes • High Speed Steel • 1/4" -28 Threaded Shanks • 100° 3-Flute Precision Ground • For Use in Micro-Stop Countersink Units • 8 Sizes Available

Size	Decimal Equiv.	Body Dia.	Part No.	Price
#40 (3/32" rivet)	.0980"	3/8"	12-03249	.
#40 (3/32" rivet)	.0980"	1/2"	12-03250	.
#30 (1/8" rivet)	.1285"	3/8"	12-03251	.
#30 (1/8" rivet)	.1285"	1/2"	12-03252	.
#27 (#6 screw)	.14440"	3/8"	12-03253	.
#20 (#8 screw)	.1610"	3/8"	12-03255	.
#12 (#10 screw)	.1890"	3/8"	12-03257	.
5/32" (5/32" rivet)	.1560"	3/8"	12-03259	.
3/16" (3/16" rivet)	.1875"	3/8"	12-03261	.

360° SWIVEL HAND POP RIVET TOOL

Stanley brand professional hand pop rivet tool. Unique head design swivels 360° for riveting in any position, at any angle. Extended nose for hard to reach places. Built in handle latch. Die-Cast aluminum & hardened steel construction. Molded grips. Includes (4) interchangeable steel nose-pieces for: 3/32", 1/8", 5/32", & 3/16"

P/N 12-00889



DELUXE SPRING BACK TYPE DIMPLE DIE KIT WITH BLOCK

This deluxe spring back type dimple die kit has all the most commonly used dimple dies in one package. This kit includes:

1- 3/32 Dimple Die Set 1- #14870 Female Die / 3/8" Dia.
1- 1/8 Dimple Die Set 1- #14871 1/8" Female Die / 3/8" Dia.
1- #6 Screw Dimple Die Set 1- #8 Screw Dimple Die Set
1- #4520 Organizer Block for Dies

P/N 12-00868



DOUBLE OFFSET RIVET SET

Double offset rivet set for universal AN470 rivets, 5-1/2" long sets. Used for hard to reach rivets in corners. High alloy steel and heat treated. Shanks are precision ground. Cuppings are polished.

3/32" Double Offset Rivet SetP/N 12-00936
1/8" Dbl. Offset Rivet SetP/N 12-00873
5/32" Double Offset Rivet SetP/N 12-00937
3/16" Double Offset Rivet SetP/N 12-00938
4-PC Double Offset Rivet SetP/N 12-00939



AVERY CUTTING & POLISHING WHEEL KIT

Cutting polishing wheels are a uniform blend of minerals and resins molded into wheel form with rugged, dense construction that provides aggressive polishing and blending action without removing excess base materials. These wheels generate uniform finishes and can remove minor surface imperfections. Use these wheels with a die grinder for deburring holes and edges. Small wheels are more versatile than large (6") wheels. Can be used on handheld parts or parts in the jig. These wheels are the same density, grade, and mineral type as the 7A MED 6" wheel.

Kit Contents: (1) #936 Mandrel + (2) 1" x 1" x 3/16" Wheels (1) #932 Mandrel + (2) 2" x 3/4" x 1/4" WheelsP/N 12-00876
1" x 1" x 3/16" Hole WheelP/N 12-01997
Mandrel for 3700P/N 12-01996
Mandrel for 3719P/N 12-01998

3M™ SCOTCH-BRITE™ DEBURRING WHEEL



Two Styles Available: Cut & Polish/Unitized Wheel-7A Medium grade (harder) Use to radius and deburr edges of aluminum parts. These wheels give a uniform brushed satin finish to parts and deburr quicker and easier than hand finishing. These wheels are discs of Scotch-Brite web compressed and bonded to form a rugged, dense wheel. Wheel size: 6" dia. x 1" wide x

1/2" thru hole.P/N 12-00875

Light Deburring Wheel-7S Fine Grade (Softer)

Light deburring 7S Fin 6 x 1 x 1. This wheel has a 1" thru hole. To fit 1/2" order P/N 12-01585.....P/N 12-00948

3M Flange Adapter 45035 1" to 1/2"P/N 12-01585

3M Flange Adapter 45034 1" to 5/8"P/N 12-05134



DRIVE PIN PUNCHES

Drive Pin Punch 1/16"P/N 12-00949

Drive Pin Punch 3/32"P/N 12-00870

Drive Pin Punch 1/8"P/N 12-00871



4-PIECE DRILL STOP SET

Use when drilling in sheet metal to help eliminate drill breakage & surface marks. Safely keeps drill from going too far through the work. Drill stops have a coiled spring to cushion the drill breakthrough & prevents the drill chuck from marring the work surface. Color coded for easy identification.

P/N 12-00867

TO