

BUCKING BARS – V-DRILL – V-TAP GUIDES



BUCKING BAR 601

5.25 lbs.P/N 12-02907



BUCKING BAR 638

1.25 lbs. Style BP/N 12-02899



BUCKING BAR 670

2 lbs. Style A.....P/N 12-02898



BUCKING BAR 692

2.9 lbs.P/N 12-02909



BUCKING BAR 736

2.11 lbs.P/N 12-02908



BUCKING BAR 750U-1

1.65 lbs.....P/N 12-02906



BUCKING BAR KIT

This starter kit contains the most commonly used bucking bars. Multi-finished surfaces for numerous applications. Heat treated for durability.

• 1 AT638 Bucking Bar • 1 AT681 Bucking Bar • 1 AT647 Bucking Bar • 1 AT670 Bucking Bar

.....P/N 12-00840



ATS TUNGSTEN BUCKING BAR KIT - 4 PIECES

Tungsten bucking bar kit containing our most popular bucking bars. ATS6005, ATS6006, ATS6007, ATS6008, and comes in custom line foam case.P/N 12-05453



ATS TUNGSTEN BUCKING BAR SET - 7 PIECES

7 Piece Tungsten bucking bar kit containing the complete set of tungsten bucking bars. The bars come in a custom foam lined case.P/N 12-05452



BUCKING BAR KEEPER

Protect Your Workpiece: The Bucking Bar Keeper is specifically designed to fit seamlessly onto a standard ATS 6007 Tungsten Bucking Bar. It acts as a reliable shield, preventing your bar from accidentally dropping onto your precious workpiece. Eliminate Riveting Woes: If you've ever riveted wing skins, you know the agony of mistakenly dropping your bar into critical areas like the

leading edge or, worse, onto the spar. With the Bucking Bar Keeper, those worries are a thing of the past.P/N 12-06310



BUCKING BAR BUMPER ST

Say Goodbye to Taping: With our Bucking Bar Bumper, you can bid farewell to the time-consuming practice of taping your bucking bar. Achieve professional-grade rivets without the hassle.

Perfect Rivets Every Time: Precision is paramount in riveting, and our guide is designed to help you set the perfect rivet every single time. No more rework or subpar results.

Compatible with Standard Tungsten Bucking Bars: The Bucking Bar Bumper is tailor-made to fit standard 1x4x5/8 tungsten bucking bars, specifically model ATS 6007. It's the perfect companion for your trusted tool.....P/N 12-06305



V-DRILL PORTABLE GUIDES

The V-Drill Guide is like a portable drill press for precision alignment. V-groove along the bottom of the guide allows for perpendicular alignment with all drill sizes on round parts and corners. Bottom surface is precision ground to assure stability and accurate perpendicular alignment on flat surfaces.

Drill guide is sized for drill bit sizes: 1/8" to 3/8", and made for 17 standard drill sizes (1/8 to 3/8 in 1/64 increments). Guides are made from special nickel alloyed steel that is heat treated for durability. Drill Straight - Every Time! Drill Guide comes with a handy plastic storage case and is 100% American Made Quality. **Features:** • Accurate - 90 degree V-groove along the bottom - automatically squares up the drill with the surface • Portable - Pocket size - Reusable plastic storage tube • Built to Last - Special nickel alloyed steel • High Quality - Natural steel finish - non-plated - Heat-treated for durability.

1/8" to 3/8"P/N 12-02937
3/8" to 1/2"P/N 12-03455



V-TAP GUIDES

The V-Tap Guides are for regular ground taps for hand tapping threads into pre-drilled holes. Works great on flat surfaces, round parts, and angled edges. Tap Straight - Every Time!

Standard: Guide holes are sized for ANSI Standard Ground Taps (0-80, 1-64, 1-72, 2-56, 2-64, 3-48, 3-56, 4-36, 4-40, 4-48, 5-40, 5-44, 6-32, 6-36, 6-40, 8-32, 8-36, 8-40, 10-24, 10-32, 1/4-20, 1/4-28, 5/16-18, 5/16-24, 3/8-16, 3/8-24, 7/16-14, 7/16-20, 1/2-13, 1/2-20, 5/8-11, 5/8-18). A protective plastic storage tube is includedP/N 12-02938

Metric: Guide holes are sized for ANSI Standard Ground Thread Metric Taps (1.6mm, 2mm, 2.5mm, 3mm, 3.5mm, 4mm, 5mm, 6mm, 8mm, 10mm, 12mm, 14mm, 16mm). A protective plastic storage case is includedP/N 12-02939

STI V-TAP GUIDES (SCREW THREAD INSERTS)

The STI (Screw Thread Insert) V-Tap Guides are for Helicoil type taps to repair striped out threads.

STI V-TAP Guide (Unified Course Threads):

Can handle standard ground STI hand tap sizes: 9/16-12, 1/2-13, 7/16-14, 3/8-16, 5/16-18, 1/4-20, 12-24, 10-24, 8-32, 6-32

.....P/N 12-02940

STI V-TAP Guide (Unified Fine Threads): Can handle standard ground STI hand tap sizes: 5/8-18, 9/16-18, 1/2-20, 7/16-20, 3/8-24, 5/16-24, 1/4-28, 10-32, 8-36.....P/N 12-02941

TUNGSTEN BUCKING BARS



Dims: 4" long, 1" wide, 5/8" high

Weight: 1.6 lbsP/N 12-04861



Dims: 5/8" long, 1.5" wide, 2" high

Weight: 1.2lbsP/N 12-04862



Dims: 3/4" long, 1.5" wide, 2.5" high

Weight: 1.6 lbsP/N 12-04863



Dims: 2" x 1-1/2" x 5/8"

Weight: 1.33 lbsP/N 12-04864



Dims: 5/8" long, 1" wide, 1/4" high

Weight: 1.3 lbsP/N 12-04865



Dims: 1" long, 1" wide, 2.25" high

Weight: 1.4 lbs highP/N 12-04866



BUCKING BAR BUMPER CLEVELAND

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