

# METAL CLEANERS — PRIMERS



## ALUMIPREP USED FIRST MAKES THE PAINT FINISH LAST!

Use on unpainted aluminum aircraft, truck trailers, house trailers, boats, garage doors, outdoor furniture, etc.

### BONDERITE C-IC 33 AERO

Use to clean, brighten and transform badly corroded aluminum to its natural appearance. Covers 400 sq.ft. per quart.

#### Hazardous

Quart ..... P/N 09-01621 .....  
Gallon ..... P/N 09-01620 .....

### BONDERITE M-CR 1001 AERO

An invisible coat to provide in-depth corrosion proofing to the brightened aluminum surface and act as a firm barrier against the elements and continued corrosion.

Covers 250 sq.ft. per quart.

Quart ..... P/N 09-01628 .....  
Gallon ..... P/N 09-01629 .....



### BONDERITE C-IC 79 AERO

A non-flammable multi-purpose phosphoric acid based cleaner and prepaint conditioner for most metals. Leaves the surface chemically clean and corrosion free. Can be used to deep clean and etch a metal surface prior to paint or to prepare a surface for a subsequent chemical coating like that produced by GALVAPREP® SG on zinc and steel or ALODINE® 1201 on aluminum surfaces. **Hazardous.**

Quart ..... P/N 09-01625 .....

### BONDERITE M-CR 1201 AERO

After precleaning with Alumiprep 33 or Metal Prep 79, rinse with water. Apply Alodine without dilution by brushing or swabbing with sponge. Rinse with water and surface is ready for paint. This is a visible coating which leaves the surface with a golden coloration. The alodized surface provides protection against weather and firmly bonds paint. One quart treats about 100 sq. ft. **Hazardous.**

Quart ..... P/N 09-01619 .....  
Gallon ..... P/N 09-01618 .....



### BONDERITE C-MC 5884 AERO MAINTENANCE CLEANER

Maintenance cleaner which is effective in the removal of oil, salt and solid deposits from compressor blades, guide vanes and rotors of jet engines. BONDERITE® C-MC 5884 AERO (known as TURCO 5884) is a concentrated liquid maintenance cleaner which is effective in the removal of oil, salt and solid deposits from compressor blades, guide vanes and rotors of in-

service jet engines. Periodic cleaning of these components is necessary to avoid power loss, abnormal temperature increases and increased fuel consumption. • Listed in General Electric SPM REF #C04-140 • Listed in Pratt & Whitney SPMC-87 • Flash point +149 °F (+65 °C) minimum (Tag closed cup) • Readily miscible with water • Ash-free • Typically very low in phenol, chloride and sulfur. P/N 09-06241 .....



### BONDERITE® S-ST 5351 AERO PAINT STRIPPER

A yellow, viscous paint remover for stripping epoxy, polyurethane and similar coatings from a wide array of metal surfaces. If you're looking for effective stripping of epoxies, epoxy primers, polyurethanes and similar catalyzed paints from metal surfaces, choose BONDERITE® S-ST 5351 AERO. This methylene chloride-based, yellow liquid is designed specifically to remove epoxy, polyurethane and similar coatings from metal surfaces such as aluminum, magnesium, stainless steel, titanium, ferrous and non-ferrous. BONDERITE S-ST 5351 AERO works by clinging to vertical and overhead surfaces and creating a film that helps retard evaporation and extend the working life of the stripper. It's approved for use on parts that must meet MIL-R-81294 standards. **Features:** • Offers effective paint stripping • Compatible with aluminum, magnesium, stainless steel, and titanium • Meets the requirements of MIL-R-81294

5 Gallon ..... P/N 09-06243 .....



### ALODINE TOUCH-N-PREP 1132

Touch-N-Prep Alodine 1132 no-rinse conversion coating effectively phosphates most metals including aluminum, ferrous and galvanized substrates.

Doesn't require rinsing, and can be air dried or force dried with hot air or an infra-red lamp. High density acrylic tip of the Touch-N-Prep applicator can be modified with a single edge razor blade to form any shape. The application method controls the amount of coating applied to the surface. Covers 20 sq.ft. P/N 09-01630 .....



### RANDOLPH W-2248 EP-420W EPIBOND EPOXY PRIMER (WHITE)

Epibond Epoxy Primer W2248 is a 3-component primer system for metal surfaces. Off-white in color. An excellent base coat under white or light colored combinations.

**Kit Contents:** • Primer Base • Catalyst • Reducer.

| Product                      | Quart Part No. | Quart Price | Gallon Part No. | Gallon Price |
|------------------------------|----------------|-------------|-----------------|--------------|
| W2248/EP420 Primer White kit | 09-00573       | .           | 09-00574        | .            |
| Epoxy White base             | 09-00564       | .           | 09-00565        | .            |
| Rand E-500 Epoxy Reducer     | 09-00566       | .           | 09-00567        | .            |
| Product                      | Pint Part No.  | Pint Price  | Quart Part No.  | Quart Price  |
| Rand EP430 Catalyst          | 09-00570       | .           | 09-00571        | .            |



### RANDOLPH B-6433 RAND-O-PLATE EPOXY PRIMER (DARK GREEN)

This green primer is solvent resistant, anime cured, fast drying, and corrosion inhibiting. Can be applied & cured to temperatures down to 35 F. Mixing ratio is 2 parts base primer 1 part EP-430 Catalyst. **Kit Contents:** • Primer Base • Catalyst • Reducer.

| Product                     | Quart Part No. | Quart Price | Gallon Part No. | Gallon Price |
|-----------------------------|----------------|-------------|-----------------|--------------|
| Rand B6433 Primer Green kit | 09-00575       | .           | 09-00576        | .            |
| Epoxy Green base            | 09-00568       | .           | 09-00569        | .            |
| Rand E-500 Epoxy Reducer    | 09-00566       | .           | 09-00567        | .            |
| Product                     | Pint Part No.  | Pint Price  | Quart Part No.  | Quart Price  |
| Rand EP430 Catalyst         | 09-00570       | .           | 09-00571        | .            |

### RANDOLPH EPOXY VARNISH EV-400/EV-410



An excellent clear gloss epoxy varnish for interior and exterior use. It provides superior weather durability and excellent chemical and solvent resistance. Can be used over a one component varnish primer if desired. Mixing ratio is 2 parts base varnish: 1 part EV-410 Catalyst. Order in kits.

**Quart Kit (yields 2.5 qts) Incl. EV-410 Catalyst & E-500 Thinner ... P/N 09-00670**

**Gallon Kit (yields 2.5gal) - Incl. EV-410 Catalyst & E-500 Thinner .P/N 09-00671**

#### Base:

Quart ..... P/N 09-00666 .....

Gallon ..... P/N 09-00667 .....

#### Catalyst:

Pint ..... P/N 09-00668 .....

Quart ..... P/N 09-00669 .....

#### E-500 thinner (Reduce 50%)

Quart ..... P/N 09-00566 .....

Gallon ..... P/N 09-00567 .....



### RANDOLPH EPOXY ACCELERATOR EX-501

A chemical curing accelerator for use in W-2248 EP-420W Epibond Epoxy Primer, B-6433 EP-420G Rand-O-Plate Epoxy Primer, and EV-400 Epoxy Varnish according to direction on base component label. Reduces polymerization time, not solvent evaporation. 1/2 Pint ..... P/N 09-04650 .....



### RANDOLPH C-2210 PAINT SURFACE CLEANER

A mild solvent blend formulated to remove oil, silicone, wax, and other contaminants from all metal surfaces before priming. Also removed tape gum from painted surfaces and acrylic windshield materials.

Quart ..... P/N 09-40810 .....

Gallon ..... P/N 09-40820 .....



### BONDERITE M-CR 871 AERO

BONDERITE® M-CR 871 (known as ALODINE 871 TOUCH-N-PREP) Coating is a non-hexavalent chromium dry-in-place conversion coating designed for use on aluminum and its alloys. The applicator

used to deliver this product provides an easy and safe method of repairing bare areas of aluminum surfaces. P/N 09-05780 .....