

Safety Data Sheet
WEST SYSTEM® 502 Black Pigment

Revision Date:
15 December, 2025

SECTION 1. IDENTIFICATION

Product identifier

Product Identity WEST SYSTEM® 502 Black Pigment
Other means of identification Not Applicable

Relevant identified uses of the substance or mixture and uses advised against

See Technical Data Sheet.

Details of the supplier of the safety data sheet

Company Name West System
Gougeon Brothers, Inc.
100 Patterson Ave.
Bay City, MI 48706, U.S.A.

Emergency

24 hour Emergency Telephone No. Transportation
CHEMTREC: 800-424-9300 (U.S.)
703-527-3887 (International)
Non-transportation
Poison Hotline: 800-222-1222

Customer Service: 866-937-8797
www.westsystem.com

SECTION 2. HAZARD(S) IDENTIFICATION

Classification of the substance or mixture under OSHA's Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7)

Skin corrosion/irritation category 2;H315	Causes skin irritation.
Serious eye damage / eye irritation, category 2A;H319	Causes serious eye irritation.
Skin sensitizer category 1;H317	May cause an allergic skin reaction.
Germ cell mutagenicity, category 2;H341	Suspected of causing genetic defects.
Carcinogen, category 2;H351	Suspected of causing cancer.
Aquatic toxicity (chronic), category 2;H411	Toxic to aquatic life with long lasting effects.

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Label elements



Warning

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H341 Suspected of causing genetic defects.
H351 Suspected of causing cancer.
H411 Toxic to aquatic life with long lasting effects.

[Prevention]

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P261 Avoid breathing dust, fume, gas, mist, vapors, spray.
P264 Wash thoroughly after handling.
P272 Contaminated work clothing should not be allowed out of the workplace.
P273 Avoid release to the environment.
P280 Wear protective gloves, eye protection, and face protection.

[Response]

P302+352 IF ON SKIN: Wash with plenty of soap and water.
P305+351+338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+313 IF exposed or concerned: Get medical advice or attention.
P333+313 If skin irritation or a rash occurs: Get medical advice or attention.
P337+313 If eye irritation persists: Get medical advice or attention.
P362+364 Take off contaminated clothing and wash it before reuse.
P391 Collect spillage.

[Storage]

P405 Store locked up.

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[Disposal]

P501 Dispose of contents or container in accordance with local and national regulations.

Other hazards

This product contains no PBT/vPvB/vPvM chemicals.

This product contains no endocrine disrupting chemicals.

Does NOT contain component(s) that meet a 'definition' of per & poly fluoroalkyl substance (PFAS) per the US EPA PFASMASTER combined list of PFAS chemicals.

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

This product contains the following substances that present a hazard within the meaning of the OSHA's Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7).

Ingredient/Chemical Designations	Weight %	GHS Classification	Notes
1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin CAS Number: Proprietary Synonyms: Epoxy resin, Diglycidyl bisphenol A resin, Epichlorohydrine, Bisphenol A, PROPANE, 2,2-BIS[P-(2,3-EPOXYPROPOXY)PHENYL]-,POLYMERS, Oxirane, 2,2'-4-butylidenebisphenyleneoxymethylene (DGEBA)	45 - 70	Skin corrosion/irritation category 2;H315 Skin sensitizer category 1;H317 Serious eye damage / eye irritation, category 2;H319 Aquatic toxicity (chronic), category 2;H411	No data available
Carbon black CAS Number: 1333-86-4 Synonyms: Carbon Black (non-respirable)	10 - 30	Carcinogen, category 2;H351	No data available
2,3-epoxypropyl o-tolyl ether CAS Number: 2210-79-9 Synonyms: o-Cresol glycidyl ether	10 - 30	Germ cell mutagenicity, category 2;H341 Skin corrosion/irritation category 2;H315 Skin sensitizer category 1;H317 Aquatic toxicity (chronic), category 2;H411	No data available

The actual concentration or concentration range is withheld as a trade secret.

*PBT/vPvB - PBT, vPvM or vPvB-substance.

The full texts of the phrases are shown in Section 16.

SECTION 4. FIRST AID MEASURES

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Description of first aid measures

- General** In all cases of doubt, or when symptoms persist, seek medical attention.
Never give anything by mouth to an unconscious person.
- Inhalation** Remove to fresh air, keep patient warm and at rest. If breathing is irregular or stopped, give artificial respiration. If unconscious, place in the recovery position and obtain immediate medical attention. Give nothing by mouth.
- Eyes** Irrigate copiously with clean water for at least 15 minutes, holding the eyelids apart and seek medical attention.
- Skin** Remove contaminated clothing. Wash skin thoroughly with soap and water or use a recognized skin cleanser.
- Ingestion** If swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

Most important symptoms and effects, both acute and delayed

- Overview** No specific symptom data available.
Possible cancer hazard. Contains an ingredient which may cause cancer based on animal data (See Section 3 and Section 15 for each ingredient). Risk of cancer depends on duration and level of exposure.
Reproductive or genetic defect hazard.
Treat symptomatically. See section 2 for further details.
- Eyes** Causes serious eye irritation.
- Skin** May cause an allergic skin reaction. Causes skin irritation.

SECTION 5. FIRE-FIGHTING MEASURES

Extinguishing media

Recommended extinguishing media; alcohol resistant foam, CO₂, powder, water spray.
Unsuitable extinguishing media: Do not use; water jet.

Special hazards arising from the substance or mixture

Hazardous decomposition: No hazardous decomposition data available.
Avoid breathing dust, fume, gas, mist, vapors, spray.

Advice for fire-fighters

As with all fires, wear positive pressure, self-contained breathing apparatus, (SCBA) with a full face piece and protective clothing. Persons without respiratory protection should leave area. Wear SCBA during clean-up immediately after fire. No smoking.

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SECTION 6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Put on appropriate personal protective equipment (see section 8).
Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

Environmental precautions

Do not allow spills to enter drains or waterways.

Methods and material for containment and cleaning up

Ventilate the area and avoid breathing vapors. Take the personal protective measures listed in section 8.
Contain and absorb spillage with non-combustible materials e.g. sand, earth, and vermiculite. Place in closed containers outside buildings and dispose of according to the Waste Regulations.

SECTION 7. HANDLING AND STORAGE

Precautions for safe handling

Handle containers carefully to prevent damage and spillage.
See section 2 for further details. - [Prevention]

Conditions for safe storage, including any incompatibilities

Incompatible materials: No available information
See section 2 for further details. - [Storage]

Specific end use(s)

No available information

SECTION 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

Exposure Limits

CAS No.	Ingredient	Source	Value
1333-86-4	Carbon black	OSHA	3.5 mg/m ³

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CAS No.	Ingredient	Source	Value
		ACGIH	TWA: 3 mg/m ³ (l) Inhalable
		NIOSH	TWA 3.5 mg/m ³ Ca TWA 0.1 mg PAHs/m ³ [in presence of polycyclic aromatic hydrocarbons (PAHs)]
2210-79-9	2,3-epoxypropyl o-tolyl ether	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit
Proprietary	1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin	OSHA	No Established Limit
		ACGIH	No Established Limit
		NIOSH	No Established Limit

Exposure

controls

Respiratory If workers are exposed to concentrations above the exposure limit they must use the appropriate, certified respirators.

Eyes Protective safety glasses recommended

Skin Avoid skin contact. Protective gloves recommended.

Engineering Controls Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and any vapor below occupational exposure limits suitable respiratory protection must be worn.

Other Work Practices Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.

See section 2 for further details.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical State	Paste
Color	Black
Odor	Mild
Odor threshold	No available information
Melting point / freezing point	No available information
Initial boiling point and boiling range	> 400°F (204°C) Estimated based on ingredient data.
Flammability (solid, gas)	Not Applicable
Upper/lower flammability or explosive limits	Lower Explosive Limit: No available information Upper Explosive Limit: No available information
Flash Point	>200°F (93°C) Based on ASTM D92 test results from similar product.
Auto-ignition temperature	No available information
Decomposition temperature	No available information
pH	No available information

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Viscosity (cSt)	No available information
Solubility in Water	No available information
Partition coefficient n-octanol/water (Log Kow)	No available information
Vapor pressure (Pa)	No available information
Relative Density	1.2
Vapor Density	< 1 mmHg@ 20°C. Estimated based on ingredient data.
Evaporation rate (Ether = 1)	No available information
Oxidising properties	No available information
Explosive properties	No available information
Bulk Density	10.0 lbs./gal. (1.20 kg/L)
Other information	No other relevant information.

SECTION 10. STABILITY AND REACTIVITY

Reactivity

Hazardous Polymerization will not occur.

Chemical stability

Stable under normal circumstances.

Possibility of hazardous reactions

No available information

Conditions to avoid

Avoid high temperatures and contact with incompatible material

Incompatible materials

No available information

Hazardous decomposition products

No hazardous decomposition data available.

SECTION 11. TOXICOLOGICAL INFORMATION

Acute toxicity

Based on the properties of the epoxy constituents and considering toxicological data on similar preparations this preparation may be an irritant and a skin and respiratory sensitizer. Low molecular weight epoxy constituents are irritating to eyes, mucous membranes and skin. Repeated skin contact may lead to irritation and sensitization, possibly with cross-sensitization to other epoxies. Skin contact with the preparation and exposure to spray mist and vapor should be avoided.

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Note: When no route specific LD50 data is available for an acute toxin, the converted acute toxicity point estimate was used in the calculation of the product's ATE (Acute Toxicity Estimate).

Ingredient	Oral LD50, mg/kg	Skin LD50, mg/kg	Inhalation Vapor LC50, mg/L/4hr	Inhalation Dust/Mist LC50, mg/L/4hr	Inhalation Gas LC50, ppm
1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin - (Proprietary)	No data available.	No data available.	No data available.	No data available.	No data available.
Carbon black - (1333-86-4)	> 10,000, Rat - Category: NA	No data available.	No data available.	No data available.	No data available.
2,3-epoxypropyl o-tolyl ether - (2210-79-9)	> 5,000.00, Rabbit - Category: NA	2,201.00, Rabbit - Category: 5	No data available.	No data available.	No data available.

Carcinogen Data

CAS No.	Ingredient	Source	Value
1333-86-4	Carbon black	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	Group 2b
		ACGIH	A3
2210-79-9	2,3-epoxypropyl o-tolyl ether	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit
Proprietary	1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin	OSHA	Regulated Carcinogen: No;
		NTP	Known: No; Suspected: No;
		IARC	No
		ACGIH	No Established Limit

Classification	Category	Hazard Description
Acute toxicity (oral)	---	Not Applicable
Acute toxicity (dermal)	---	Not Applicable
Acute toxicity (inhalation)	---	Not Applicable
Skin corrosion/irritation	2	Causes skin irritation.
Serious eye damage/irritation	2A	Causes serious eye irritation.
Respiratory sensitization	---	Not Applicable
Skin sensitization	1	May cause an allergic skin reaction.
Germ cell mutagenicity	2	Suspected of causing genetic defects.
Carcinogenicity	2	Suspected of causing cancer.
Reproductive toxicity	---	Not Applicable
STOT-single exposure	---	Not Applicable
STOT-repeated exposure	---	Not Applicable
Aspiration hazard	---	Not Applicable

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Possible routes of entry:

Inhalation, ingestion, skin contact, and skin absorption.

Symptoms and effects, both acute and delayed:

No specific symptom data available.

Possible cancer hazard. Contains an ingredient which may cause cancer based on animal data (See Section 3 and Section 15 for each ingredient). Risk of cancer depends on duration and level of exposure.

Reproductive or genetic defect hazard.

Treat symptomatically.

Eyes Causes serious eye irritation.

Skin May cause an allergic skin reaction. Causes skin irritation.

SECTION 12. ECOLOGICAL INFORMATION

Toxicity

Toxic to aquatic life with long lasting effects.

No additional information provided for this product. See Section 3 for chemical specific data.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/L	48 hr EC50 crustacea, mg/L	ErC50 algae, mg/L
1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin - (Proprietary)	No data available.	No data available.	No data available.
Carbon black - (1333-86-4)	1,000.00, Danio rerio	No data available.	> 10,000, Desmodesmus subspicatus
2,3-epoxypropyl o-tolyl ether - (2210-79-9)	6.50, Danio rerio	16.00, Daphnia magna	5.10, Pseudokirchnerella subcapitata

Persistence and degradability

There is no data available on the preparation itself.

Bioaccumulative potential

No available information

Mobility in soil

No available information

Results of PBT and vPvB assessment

This product contains no PBT/vPvB/vPvM chemicals.

Other adverse effects

No available information

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SECTION 13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Observe all federal, provincial and local regulations when disposing of this substance.

SECTION 14. TRANSPORT INFORMATION

Not regulated for packages under 5L (1.3 gallons) or 5.0 kg (11 lbs).



	DOT (Domestic Surface Transportation)	IMO / IMDG (Ocean Transportation)	ICAO/IATA
UN number	UN3077	UN3077	UN3077
UN proper shipping name	Environmentally hazardous substances, solid, n.o.s., (Epoxy Resin)	Environmentally hazardous substances, solid, n.o.s., (Epoxy Resin)	Environmentally hazardous substances, solid, n.o.s., (Epoxy Resin)
Transport hazard class(es)	Class: 9 Sub Class: Not Applicable	Class: 9 Sub Class: Not Applicable	Class: 9 Sub Class: Not Applicable
Packing group	III	III	III

Environmental hazards

IMDG Marine Pollutant: Yes; (1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin)

Special precautions for user

No available information

SECTION 15. REGULATORY INFORMATION

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Regulatory Overview The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented.

Classification of the substance or mixture under OSHA's Hazard Communication Standard (1910.1200) revised 2024 (GHS revision 7)

Toxic Substance Control Act (TSCA)

CAS Number	Ingredient	Toxic Substance Control Act (TSCA)	Comments	Status
Proprietary	1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin	Yes	XU	ACTIVE
0002210-79-9	2,3-epoxypropyl o-tolyl ether	Yes	TP	ACTIVE
0001333-86-4	Carbon black	Yes	UVCB	ACTIVE

EPCRA 302 Extremely Hazardous:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

EPCRA 313 Toxic Chemicals:

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Carcinogens (>0.0%):

1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin

Carbon black

Proposition 65 - Developmental Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Female Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 - Male Repro Toxins (>0.0%):

To the best of our knowledge, there are no chemicals at levels which require reporting under this statute.

Proposition 65 Label Warning:



WARNING: This product can expose you to chemicals including [1-Chloro-4 Trifluoromethyl Bisphenol A Epoxy Resin, Carbon black], which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

SECTION 16. OTHER INFORMATION

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The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

The full text of the phrases appearing in section 3 is:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H341 Suspected of causing genetic defects.

H351 Suspected of causing cancer.

H411 Toxic to aquatic life with long lasting effects.

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