



NDTES:

- 1. USE VAC2-4 FOR 4 CYLINDER ENGINES
 USE VAC2-6 FOR 6 CYLINDER ENGINES
- 2. STANDARD LYCOMING DRIVE GEAR AND THRUST WASHER ARE USED IN THE VAC2, NOT INCLUDED WITH THE VAC2
- 3. LUBRICATE GEAR SHAFT AND THRUST WASHER BEFORE INSTALLING IN VAC2 CASTING

TEM	USED 0	PART	Ν□.	DESCRIPTION	
Ι	UNLESS OTHERWISE SPECIFIED			B & C Specialty Products	
		DIMENSIONS ARE IN INCHES TOLERANCES ARE:		P.D. Box B, Newton, Kansas 67114	
	DECIMAL $0.XX = \pm 0.03$ DECIMAL $0.XXX = \pm 0.005$ ANGLES = ± 0.5 DEGREES		5	"IRE VAC2 CONNECTION	
		NAME	DATE] NIAGRAM	
	ENGINEER	TH	9/4/02	Birtakiti	
	DRAWN	TH	9/4/02	DRAWING NO. BC704, 6SS REVISION	
	CHECKED	HECKED		DL 704, USS DATE	
	PROJECT			SCALE FULL JOB NO. PAGE 1 OF 1	