

Installation Instructions for Bell 206 Series Monorail Sunvisor Systems (Kits R1460000, R1461000, R1462000)

This is a FAA STC'd Installation requiring a log book entry upon completion.

Doc: 9041-0146-001

Rev	Date	Approved
B	1/8/08	GH

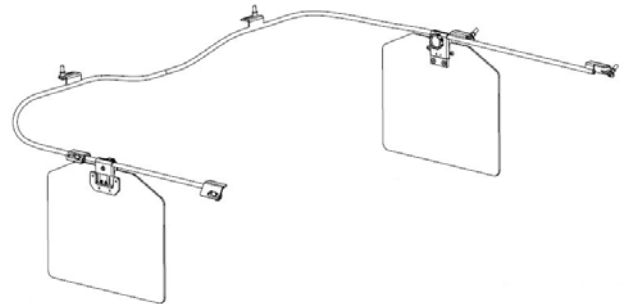
Please read through these instructions completely before beginning.

Installation Hardware (included):

Qty:	(6)	AN526C832R10	#8-32 x 5/8 Truss Head SS Screw (R1460000)
	(6)	AN526C832R12	#8-32 x 3/4 Truss Head SS Screw (R1461000 & R1462000)
	(6)	AN960D9	D9 Washer
	(6)	NAS42DD516	Spacer
	(6)	A8K75	#8-32 Rivnut

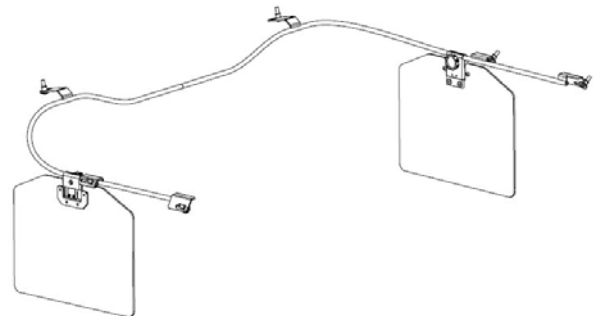
Jet Ranger Monorail Sunvisor System (R1460000)

- Take the Jet Ranger monorail system and carefully place it inside the helicopter cockpit.
- Position the rail so that the brackets align with the existing fasteners in the aluminum skin or Kydex trim material. The brackets have been slotted to allow for variances in the fastener spacing. Remove these fasteners.
- Secure the two main front brackets with the AN526C832R10 machine screws provided. Do not tighten at this time; only hold the rail so either side can be secured.
- When all brackets have their respective fasteners attached, tighten all fasteners.
- Install both visors onto the monorail with the thumb tension knob inboard.
- Install retainer clip to the back of the thumb tension knob.
- Remove the protective covering from the visor lens.
- Proceed to Operating Instructions at this point.



Long Ranger Monorail Sunvisor System (R1461000)

- Carefully place the Long Ranger monorail system into the helicopter.
- With the help of an assistant, hold the rail up to the front overhead so that the side view of the front bracket is as it appears in Figure B-5.
- With the front brackets equally spaced from the center, insure that the rail has adequate clearance around the



speed reference box on the center column. Mark the front bracket slots on the Kydex trim.

- Drill a small pilot hole (~1/16") in the center of the slot mark, drilling through the Kydex and then through the aluminum sheet box structure. (DRILL ONLY INTO THE INTERIOR SECTION OF THE BOX STRUCTURE and not the structural outer surface.)
- Drill a 11/32" hole in the Kydex only for clearance for the NAS42DD516 spacer.
- Drill a hole in the interior portion of the aluminum box structure with a #2 drill for an A8K75 rivnut. (Installation hole size references are .221" min. and .226 max.) DRILL ONLY IN THE INTERIOR SECTION OF THE BOX STRUCTURE.

- Install the front bracket rivnuts.

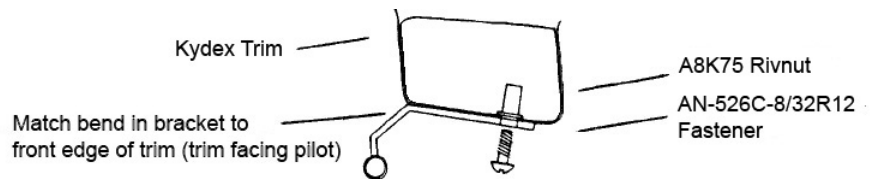


Figure B-5
Side View (Front Bracket)

- Using the NAS42DD516 spacers and AN526C832R12 fasteners provided, fasten the rail temporarily into place. Center the side brackets on the side panels and mark the slot locations as with the front brackets.

- Remove the monorail and repeat the procedure to install the A8K75 rivnuts. AGAIN, DRILL ONLY INTO THE INTERIOR SECTION OF THE ALUMINUM BOX STRUCTURE.
- Reinstall the monorail using the NAS42DD516 spacers, AN526C832R12 fasteners and AN960D9 washers.

Bell 206 Series with Factory Installed Air Conditioning (R1462000)

- With the help of an assistant, hold the monorail up in the Jet Ranger cockpit with the side brackets fairly well centered on the horizontal trim panels between the door and eyebrow windows.
- The front brackets should mate up to the trim running on top of either front window and to either side of the air conditioning vents, as approximated in Figure B-10.

- Make sure there is a minimum of .150" clearance between the rail and air conditioning ducts and the rail and window center post. If there is not sufficient clearance, move the rail to the rear and/or shim front brackets slightly.

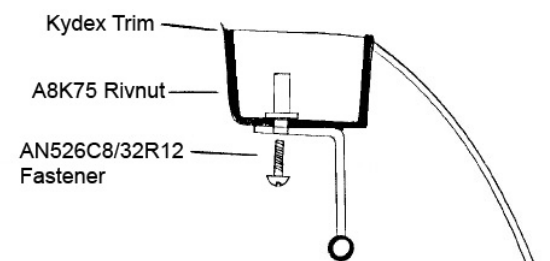


Figure B-10
Side View (Front Bracket)

- When proper clearance is obtained, make sure rail is square and mark center of forward bracket slots on Kydex trim.

- Mount the front two brackets first with the following procedure.

- Drill a small pilot hole (~1/16") in the center of the slot mark, drilling through the Kydex and then through the aluminum sheet box structure. DRILL ONLY INTO THE INTERIOR SECTION OF THE BOX STRUCTURE and not the structural outer surface.
- Drill an 11/32" hole in the Kydex only for clearance for the NAS42DD516 spacer.

- Drill a hole in the interior portion of the aluminum box structure with a #2 drill for an A8K75 rivnut. Installation hole size references are .221" min. and .226 max. DRILL ONLY IN THE INTERIOR SECTION OF THE BOX STRUCTURE.
- Install the front bracket rivnuts.
- Using the NAS42DD516 spacers and AN526C832R12 fasteners provided, fasten the rail temporarily into place.
- Center the side brackets on the side panels and mark the slot locations as with the front brackets.
- Remove the monorail and repeat the procedure to install the A8K75 rivnuts. AGAIN, DRILL ONLY INTO THE INTERIOR SECTION OF THE ALUMINUM BOX STRUCTURE.
- Reinstall the monorail using the NAS42DD516 spacers, AN526C832R12 fasteners, and AN960D9 washers.
- When all brackets have their respective fasteners attached, tighten all fasteners.
- Install both visors onto the monorail with the thumb tension knob inboard.
- Install retainer clip to the back of the thumb tension knob.
- Remove the protective covering from the visor lens.

Operating Instructions

To operate your visors, loosen the thumb tension knob by turning it counterclockwise, and slide the visor in the desired direction while holding on to the knob. (A snap ring is installed on the rear of the thumb knob to prevent the pilot from inadvertently over-loosening the visor assembly.)

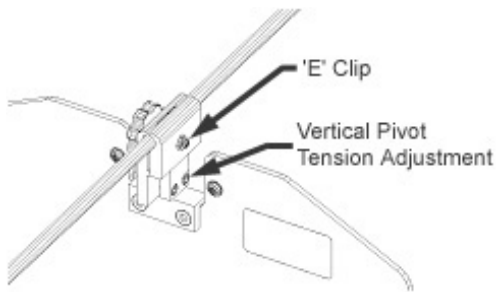
Because of the fairly sharp bends in some parts of the rail, the thumb tension knob must be turned all the way counterclockwise to negotiate these areas.

To lock the visor in place, simply tighten the thumb knob by turning it clockwise.

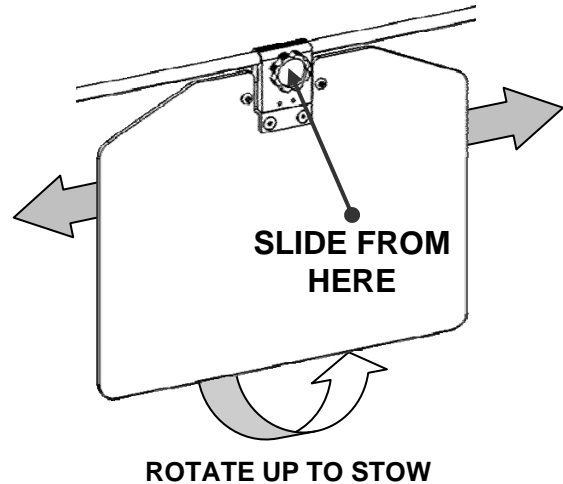
Your visors incorporate a swivel modification that allows the visor to rotate in the vertical axis. Swivel tension can be increased or decreased by adjusting the set screw on the side of the visor clamping block.

The visor assembly will stow almost anywhere on the rail, but for the most head room, it is suggested that the visor be stowed just forward of the middle side bracket.

To stow the visors simply tighten the thumb tension knob and rotate the visor up. There is a small learning curve in determining how tight the visor should be. After several operations the visor assembly can be stowed with ease and the correct tension used.



The above figures show where to rotate the visor for storage and that the thumb tension knob is held to push/pull the visor assembly.



Optional passenger compartment visors can be stowed at any point on the rail, however, the most preferable place would be over the least used seat in the case of the Long Ranger, or on the opposite side in the Jet Ranger.

Continued Airworthiness Instructions

- **(On the ground only)**
 - Periodically clean the lenses with a soft cloth, mild soap and water or an approved aviation grade windscreen cleaner. Do not use abrasives on the lens.
 - Periodically adjust the pivot tensions on the visor assemblies.
- Updates to this continued airworthiness section are available on the Rosen Website. (www.rosenvisor.com)

The most up to date version of this document is available on the Rosen Website. (www.rosenvisor.com)

Airworthiness Limitations:

The Airworthiness Limitations Section is FAA approved and specifies maintenance required under §§43.16 and 91.403 of the Federal Aviation Regulations unless an alternative program has been FAA approved.

There are no airworthiness limitations associated with this installation.