



**487**  
Straight Flute

SIZE	DIAMETER SMALL END	DIAMETER LARGE END	FLUTE LENGTH	OVERALL LENGTH	SHANK DIAMETER
<b>7/0</b>	.0497	.0666	$\frac{13}{16}$	$1-\frac{13}{16}$	$\frac{5}{64}$
<b>6/0</b>	.0611	.0806	$\frac{15}{16}$	$1-\frac{15}{16}$	$\frac{3}{32}$
<b>5/0</b>	.0719	.0966	$1-\frac{3}{16}$	$2-\frac{3}{16}$	$\frac{7}{64}$
<b>4/0</b>	.0869	.1142	$1-\frac{5}{16}$	$2-\frac{5}{16}$	$\frac{1}{8}$
<b>3/0</b>	.1029	.1302	$1-\frac{5}{16}$	$2-\frac{5}{16}$	$\frac{9}{64}$
<b>2/0</b>	.1137	.1462	$1-\frac{9}{16}$	$2-\frac{9}{16}$	$\frac{5}{32}$
<b>0</b>	.1287	.1638	$1-\frac{11}{16}$	$2-\frac{15}{16}$	$\frac{11}{64}$
<b>1</b>	.1447	.1798	$1-\frac{11}{16}$	$2-\frac{15}{16}$	$\frac{3}{16}$
<b>2</b>	.1605	.2008	$1-\frac{15}{16}$	$3-\frac{3}{16}$	$\frac{13}{64}$
<b>3</b>	.1813	.2294	$2-\frac{5}{16}$	$3-\frac{11}{16}$	$\frac{15}{64}$
<b>4</b>	.2071	.2604	$2-\frac{9}{16}$	$4-\frac{1}{16}$	$\frac{17}{64}$
<b>5</b>	.2409	.2994	$2-\frac{13}{16}$	$4-\frac{5}{16}$	$\frac{5}{16}$
<b>6</b>	.2773	.3540	$3-\frac{11}{16}$	$5-\frac{7}{16}$	$\frac{23}{64}$
<b>7</b>	.3297	.4220	$4-\frac{7}{16}$	$6-\frac{5}{16}$	$\frac{13}{32}$
<b>8</b>	.3971	.5050	$5-\frac{3}{16}$	$7-\frac{3}{16}$	$\frac{7}{16}$
<b>9</b>	.4805	.6066	$6-\frac{1}{16}$	$8-\frac{5}{16}$	$\frac{9}{16}$
<b>10</b>	.5799	.7216	$6-\frac{13}{16}$	$9-\frac{5}{16}$	$\frac{5}{8}$
<b>11</b>	.7060	.8780	$8-\frac{1}{4}$	$11-\frac{1}{4}$	$\frac{3}{4}$
<b>12</b>	.8420	1.0500	10	$13-\frac{7}{8}$	$\frac{3}{4}$
<b>13</b>	1.0090	1.2590	12	16	$1-\frac{1}{16}$
<b>14</b>	1.2500	1.5420	14	$18-\frac{1}{4}$	$1-\frac{13}{32}$